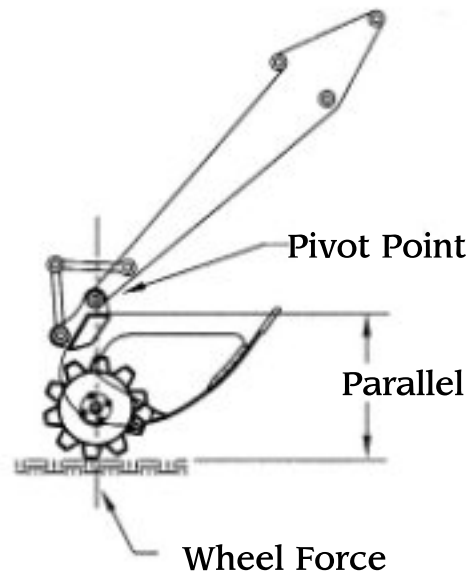


Compaction Guidelines

(Valid for both Horizontal and Slope compaction)

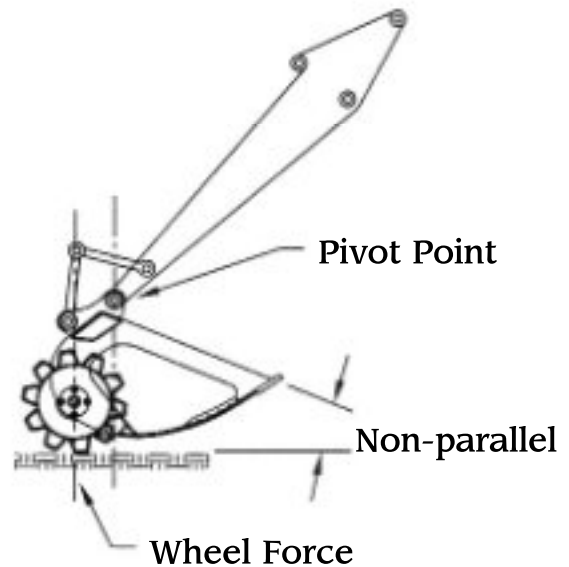
PARALLEL SURFACES - RECOMMENDED METHOD

Position the bucket so that the top surface is parallel with the surface being compacted. This will align the wheel force with the pivot point on the stick. This method applies low forces to the linkage and cylinder, within normal operating range.



NOT ENOUGH CURL - NOT RECOMMENDED

By not curling the bucket enough, the wheel force is not aligned with the pivot point on the stick. This causes a high compression force to be applied to the linkage and cylinder.



TOO MUCH CURL - NOT RECOMMENDED

By compacting with the bucket curled too far forward, the wheel force is not aligned with the pivot point on the stick. This causes a high tension force to be applied to the linkage and cylinder.

